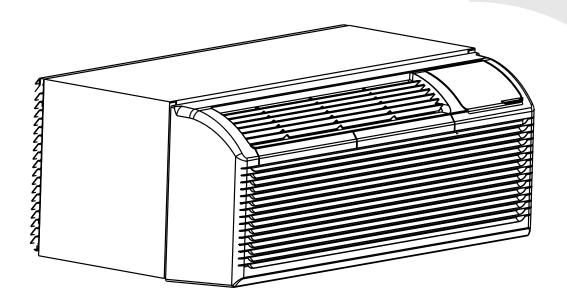
PTAC/PTHP

SERIES

PACKAGED TERMINAL AIR CONDITIONER / HEAT PUMP

Installation Manual





IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

For more information please visit www.klimaire.com

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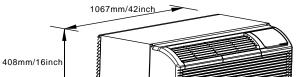
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INSTALLATION

• HOW TO INSTALL THE UNIT

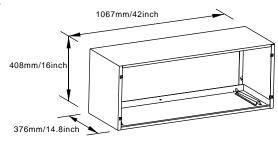
A CAUTION

- There are sharp edges that can cause serious cuts.
- When lifting the air conditioner,it is HEAVY.Use 2 people to lift.
- For existing sleeve, you should measure the wall sleeve dimensions.
- Install the new air conditioner according to these installation instructions to achieve the best performance.
 All wall sleeves used to mount the new air conditioner must be in good structural condition and have a rear grille that securely attaches to the sleeve or the flange of the sleeve to secure the new air conditioner.
- To avoid vibration and noise, make sure the unit is installed securely and firmly.
- When installing the sleeve, make certain there is nothing within 20" of the back that would interfere with heat radiation and exhaust air flow. (See Fig.5)

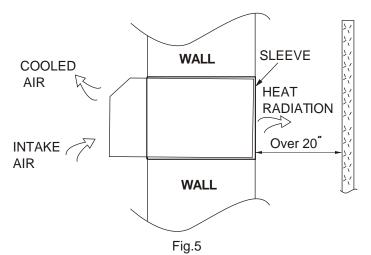


Dimension of air conditioner





606mm/23.9inch



PREPARATION OF SLEEVE ASSEMBLY(optional)

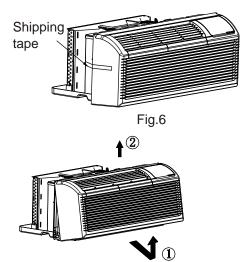
- Refer to the installation instruction of sleeve assembly for details.

PREPARATION OF REAR GRILLE ASSEMBLY (optional)

- Refer to the installation instruction of rear grille assembly for details.

UNIT INSTALLATION

- Carefully remove shipping tapes from the front panel. (See Fig.6)
- Remove the front panel. (See Fig.7)
- Remove the shipping screw from the vent door.(See Fig.8)



- Pull out at the bottom to release it from the tabs ① .

Fig.7

- Then lift up (2).

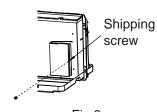
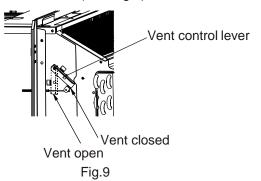


Fig.8

INSTALLATION (CONTINUED)

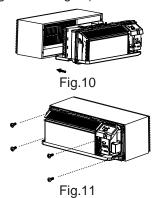
• UNIT INSTALLATION (CONTINUED)

- Rotate the vent control lever to either open or close the vent door.(See Fig.9)

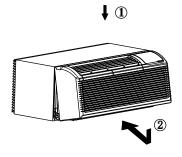


NOTE:When vent control lever set at CLOSE,only the air inside the room is circulated and filtered. When set at OPEN,some outdoor air will be drawn into room. This will reduce heating or cooling efficiency.

 Lift unit level and slide unit into wall sleeve until firmly against front of wall sleeve and secure with 4 screws and washers (supplied in the SLEEVE ASSEMBLY) through the unit flange holes. (See Fig.10 and Fig.11)



- Reinstall front panel.(See Fig.12)



Place tabs over top rail $\ensuremath{\mathfrak{D}}$. Push Inward at bottom until panel snaps into place $\ensuremath{\mathfrak{D}}$.

Fig.12

A CAUTION

- Do not put obstacles around air-inlet or inside of air-outlet of the unit, such as window curtain etc.
- Always insert the filter securely, clean filter once every two weeks as r equired.

CARE AND CLEANING

• FRONT PANEL AND CASE

 Turn unit off and disconnect power supply. To clean, use water and a mild detergent. DO NOT use bleach and abrasivers. Some commercial cleaners may damage the plastic parts.

OUTDOOR COIL

 Coil on outdoor side of unit should be checked regularly. Unit will need to be removed to inspect dirt build-up that will occur on the inside of the coil.
 If clogged with dirt and soot, coil should be professionally cleaned. Clean inside and outside of outdoor coils regularly.

NOTE: Never use a high-pressure spray on coil.

CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damge or improper operation. Airflow restriction may cause damage to the unit.

 AIR FILTERS IMPORTANT:TURN UNIT OFF BEFORE CLEANING.

A CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damge or improper operation.

- Do not operate unit without filters in place. If a filter becomes torn or damaged, it should be replaced immediately.
- Operating without filters in place or with damaged filter will allow dirt and dust to reach indoor coil and reduce cooling, heating, airflow and efficiency of unit.
 Airflow restriction may cause damage to unit.
- The most important thing you can do to maintain unit efficiency is to clean the filters once every two weeks as required.
 Clogged filters reduce cooling, heating and airflow.

- Keeping filters clean will:

Decrease cost of operation.

Save energy.

Prevent clogged indoor coil.

Reduce risk of premature component failure.

- To Clean Air Filters:

Vacuum off heavy soil. Run water through filter.

Dry thoroughly before replacing.

- Removing Air Filter

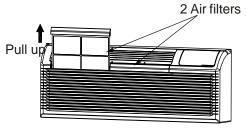


Fig.13

- Replacing Air Filter

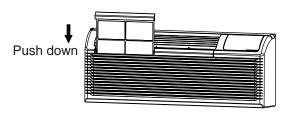
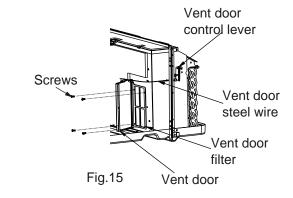


Fig.14

VENT DOOR FILTER IMPORTANT:TURN UNIT OFF BEFORE CLEANING.

- If the vent door is open,access requires the removal of the unit from the wall sleeve. Clean the vent filter twice a year or as required.
- Make sure to remove the shipping screw from the vent door.(See.Fig.8)
- Rotate the vent control lever to open the vent door. (See. Fig.15)
- Remove four screws from the vent door filter. (See.Fig.15)
- First pull out the vent door steel wire from the hole of the vent door, then take off the vent door and filter. (See.Fig.15)
- Clean the filter. Dry thoroughly before replacing.
- Replac the vent door and filter,reinstall the four screws.
- Reinsert the vent door steel wire into the hole of the vent door.



TROUBLESHOOTING

POSSIBLE CAUSES	SOLUTONS
 UNIT DOES NOT START Unit may have become unplugged Fuse may have blown Circuit breaker may have been tripped Unit may be off Unit may be in a protection mode. 	 Check that plug is plugged securely in wall receptacle. Note: Plug has a test/reset button on it. Make sure that the plug has not tripped. Replace the fuse. See Note 1. Reset circuit breaker. See Note 1. Turn unit on (bottom right button on keypad).
UNIT NOT COOLING/HEATING ROOM Unit air discharge section is blocked Temperature setting is not high or low enough Note:Setpoint limits may not allow the unit to heat or cool the room to the temperature desired.Check section on dipswitch settings. Unit air filters are dirty. Room is excessively hot or cold when unit is started. Vent door left open. Unit may be in a protection mode. Compressor is in time delay.	 Make sure that curtains, blinds or furniture are not restricting or blocking unit airflow. Reset to a lower or higher temperature setting. Remove and clean filters. Allow sufficient amount of time for unit to heat or cool the room. Start heating or cooling early before outdoor temperature, cooking heat or gatherings of people make room uncomfortable. Close vent door. Check dipswitch and wall thermostat settings for desired comfort. Wait approximately 3 minutes for compressor to start.
DISPLAY HAS STRANGE NUMBERS/ CHARACTERS ON IT	 The unit may be in a protection mode. The unit may be set for °C (instead of °F).
UNIT MAKING NOISES	Clicking,gurging and whooshing noises are normal during operation of unit.
WATER DRIPPING OUTSIDE	If a drain kit has not been installed,condensation runoff during very hot and humid weather is normal. See Note 2. If a drain kit has been installed and is connected to a drain system, check gaskets and fittings around drain for leaks and plugs.
WATER DRIPPING INSIDE ■ Wall sleeve is not installed level	Wall sleeve must be installed level for proper drainage of condensation .Check that installation is level and make any necessary adjustments.

TROUBLESHOOTING

POSSIBLE CAUSES	SOLUTONS
ICE OR FROST FORMS ON INDOOR COIL Low outdoor temperature Dirty filters	 When outdoor temperature is approximately 55OF or below,frost may form on the indoor coil when unit is in Cooling mode.Switch unit to FAN operation until ice or frost melts. Remove and clean filters.
COMPRESSOR PROTECTION • Power may have cycled,so compressor is in a restart protection.	 Random Compressor restart-Whenever the unit is plugged in, or power has been restarted, a random compressor restart will occur. After a power outage, the compressor will restart after approximately 3 minutes. Compressor Protection-To prevent short cycling of the compress or, there is a random startup delay of 3 minutes and a minimum compressor run time of 3 minutes.
ELECTRIC HEATING FAILURE	Clean the evaporator once every three months by professional people.

NOTES:

- 1.If circuit breaker is tripped or fuse is blown more than once, contact a qualified electrician.
- 2.If unit is installed where condensation drainage could drip in an undesirable location,an accessory drain kit should be installed and connected to drain system.



Mark of Superior Quality

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