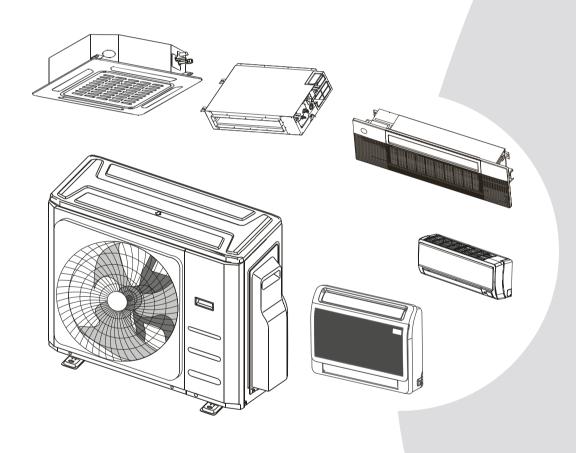


INVERTER ONE-TWO/ONE-THREE/ONE-FOUR/ONE-FIVE SPLIT-TYPE AIR CONDITIONER

User's Manual



KLIMAIRE &



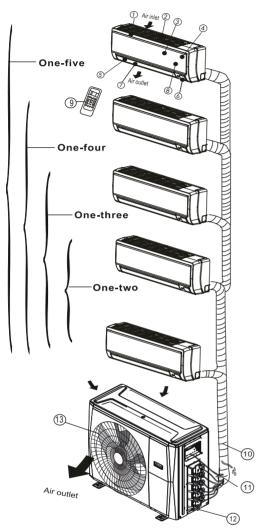
Read this manual carefully befare installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

Please check the applicable models, technical data, F-GAS(if any) and manufacturer information from the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit. (European Union products only)

Unit Parts And Major Functions

Unit Parts

(A) Wall-mounted type

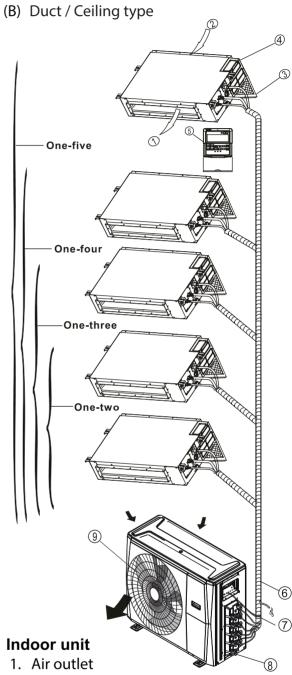


Indoor unit

- 1. Panel frame
- 2. Rear air intake grille
- 3. Front panel
- 4. Air purifying filter & Air filter(behind)
- 5. Horizontal louver
- 6. LCD display window
- 7. Vertical louver
- 8. Manual control button(behind)
- 9. Remote controller holder

Outdoor unit

- 10. Drain hose, refrigerant connecting pipe
- 11. Connective cable
- 12. Stop valve
- 13. Fan hood



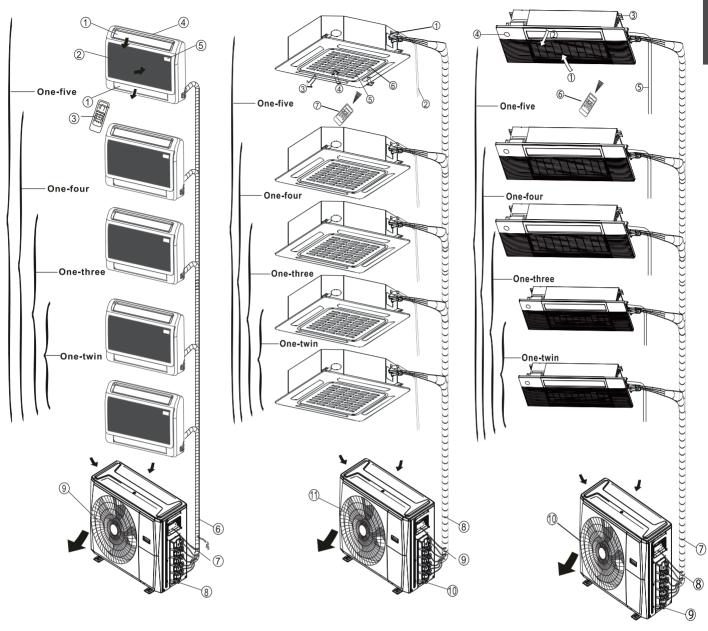
- 2. Air inlet
- 2. All lillet
- 3. Air filter
- 4. Electric control cabinet
- 5. Wire controller

Outdoor unit

- 6. Drain hose, refrigerant connecting pipe
- 7. Connective cable
- 8. Stop valve
- 9. Fan hood

(C) Floor and standing type(console) (D) C

(D) Compact four-way cassette type (E) One-way cassette type



Indoor unit

- 1. Air flow louver (at air outlet)
- 2.Air inlet
- 3.Remote controller
- 4.Installation part
- 5.Display panel

Outdoor unit

- 6.Drain hose,refrigerant connecting pipe
- 7.Connective cable
- 8.Stop valve
- 9.Fan hood

Indoor unit

- 1.Drain pump (drain water from indoor unit)
- 2.Drain hose
- 3.Air outlet
- 4.Air inlet
- 5.Air-in grill
- 6.Display panel
- 7.Remote controller

Outdoor unit

- 8. Refrigerant connectinh piping
- 9.Connecting cable
- 10.Stop valve
- 11.Fan hood

Indoor unit

- 1. Air inlet (with air filter in it)
- 2. Air flow louver (at air outlet)
- 3.Installation part
- 4.Display panel
- 5.Drain pipe
- 6.Remote controller

Outdoor unit

- 7.Refrigerant connectinh piping
- 8.Connecting cable
- 9.Stop valve
- 10.Fan hood

NOTE: For multi-split type air conditioners, one outdoor unit can be matched to different types of indoor units. All of the pictures in this manual are for demonstration purposes only. Your air conditioner may be slightly different, if similar in shape. The following pages introduce several kinds of indoor units that can be matched with the outdoor units.

Operating Conditions

Operating temperature

When your air conditioner is used outside of the following temperature ranges, certain safety protection features may activate and cause the unit to disable.

	COOL mode	HEAT mode	DRY mode
Room Temperature	17°C - 32°C (62°F - 90°F) 16°C - 32°C (60°F - 90°F) (For stepless speed regulation models)	0°C - 30°C (32°F - 86°F)	10°C - 32°C (50°F - 90°F)
Outdoor Temperature	0°C - 50°C (32°F - 122°F) -15°C - 50°C (5°F - 122°F) (For models with low temp. cooling systems.)	-15°C - 24°C (5°F - 75°F)	0°C - 50°C (32°F - 122°F)
	0°C - 52°C (32°F - 126°F) (For special tropical models)		0°C - 52°C (32°F - 126°F) (For special tropical models)

FOR OUTDOOR UNITS WITH AUXILIARY ELECTRIC HEATER

When outside temperature is below 0°C (32°F), we strongly recommend keeping the unit plugged in at all time to ensure smooth ongoing performance.

NOTE: Room relative humidity less than 80%. If the air conditioner operates in excess of this figure, the surface of the air conditioner may attract condensation. Please sets the vertical air flow louver to its maximum angle (vertically to the floor), and set HIGH fan mode.

To further optimize the performance of your unit, do the following:

- Keep doors and windows closed.
- Limit energy usage by using TIMER ON and TIMER OFF functions.
- Do not block air inlets or outlets.
- Regularly inspect and clean air filters.

Features

Protection of the air conditioner **Compressor protection**

• The compressor cannot restart for 3 minutes after it stops.

Anti-cold air (Cooling and heating models only)

- The unit is designed not to blow cold air on HEAT mode, when the indoor heat exchanger is in one of the following three situations and the set temperature has not been reached.
 - A) When heating has just started.
 - B) During defrosting.
 - C) Low temperature heating.
- The indoor or outdoor fan stop running when defrosting (Cooling and heating models only).

- Frost may be generated on the outdoor unit during a heat cycle when outdoor temperature is low and humidity is high resulting in lower heating efficiency in the air conditioner.
- Under these conditions, the air conditioner will stop heating operations and start defrosting automatically.
- The time to defrost may vary from 4 to 10 minutes, depending the outdoor temperature and the amount of frost buildup on the outdoor unit.

Auto-Restart (some models)

In case of power failure, the system will immediately stop. When power returns, the Operation light on the indoor unit will flash. To restart the unit, press the **ON/OFF** button on the remote control. If the system has an auto restart function, the unit will restart using the same settings.

White mist emerging from the indoor unit

- A white mist may be generated due to a large temperature difference between air inlet and air outlet on COOL mode in places with high relative humidity.
- A white mist may be generated due to moisture created in the defrosting process when the air conditioner restarts in HEAT mode operation after defrosting.

Noise coming from the air conditioner

- You may hear a low hissing sound when the compressor is running or has just stopped running. This sound is the sound of the refrigerant flowing or coming to a stop.
- Defrosting (Cooling and heating models only)

 You may also hear a low "squeaking" sound when the compressor is running or has just stopped running. This is caused by tempera heat expansion and cold contraction of the plastic parts in the unit when the temperature is changing.
 - A noise may be heard due to the louver restoring itself to its original position when power is first turned on.

Dust blowing out from the indoor unit.

This is happens when the air conditioner has not been used for a long time or during its first use.

Smell emitting from the indoor unit.

This is caused by the indoor unit giving off smells permeated from building materials, furniture, or smoke.

The air conditioner turns to FAN ONLY mode from COOL or HEAT (for cooling and heating models only) mode.

When the indoor temperature reaches the set temperature setting, the compressor will stop automatically, and the air conditioner turns to FAN only mode. The compressor will start again when the indoor temperature rises on COOL mode or falls on HEAT mode to the set point.

Droplets of water may form on the surface of the indoor unit when cooling occurs in relatively high humidity (defined as higher than 80%). Adjust the horizontal louver to the maximum air outlet position and select HIGH fan speed.

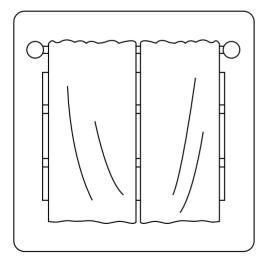
Heating mode (For cooling and heating models only)

The air conditioner draws in heat from the outdoor unit and releases it via the indoor unit during heating. When the outdoor temperature falls, heat drawn in by the air conditioner decreases accordingly. At the same time, heat loading of the air conditioner increases due to larger difference between indoor and outdoor temperature. If a comfortable temperature cannot be achieved with the air conditioner alone, it is recommended that you use a supplementary heating device.

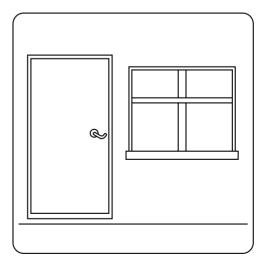
Lightning or a car wireless telephone operating nearby may cause the unit to malfunction. Disconnect the unit from its power source and then re-connect the unit with the power source again. Push the ON/OFF button on the remote controller to restart operations.

Energy Saving Tips

- **DO NOT** set the unit to excessive temperature levels.
- While cooling, close the curtains to avoid direct sunlight.
- Doors and windows should be kept closed to keep cool or warm air in the room.
- DO NOT place objects near the air inlet and outlet of the unit. This will reduce the efficiency of the unit.
- Set a timer and use the built-in SLEEP/ECONOMY mode if applicable.
- If you don't plan to use the unit for a long time, remove the batteries from the remote control.
- Clean the air filter every two weeks. A dirty filter can reduce cooling or heating efficiency.
- Adjust louvers properly and avoid direct airflow.



Closing curtains during heating also helps keep the heat in



Doors and windows should be kept closed

Manual Operations And Maintenance

Operation mode selection

While two or more indoor units are simultaneously operating, make sure the modes do not conflict with each other. The heat mode claims precedence over all other modes. If the unit intially started to operate in HEAT mode, the other units can operate in HEAT mode only. For example: If the unit intially started operates under COOL (or FAN) mode, the other units can operate under any mode except HEAT. If one of the unit selects HEAT mode, the other operating units will stop operation and diplay "--" (for units with display window only) or the auto and operation indication light will flash rapidly, the defrost indication light will turn off, and the timer indication light will remain on (for units without a display window). Alternatively, the defrost and alarm indication light (if applicable) wil light up, or the operation indication light will flash rapidly, and the timer indication light will turn off (for the floor and standing type).

Maintenance

If you plan to leave the unit idle for a long time, perform the following tasks:

- 1. Clean the indoor unit and air filter.
- 2. Select FAN ONLY mode and let the indoor fan run for a time to dry the inside of the unit.
- 3. Disconnect the power supply and remove the battery from the remote control.
- 4. Check components of the outdoor unit periodically. Contact a local dealer or a customer service centre if the unit requires servicing.

NOTE: Before you clean the air conditioner, be sure to switch off the unit and disconnect the power supply plug.

Optimal operation

To achieve optimal performance, please note the following:

- Adjust the direction of the air flow so that it is notblowing directly on people.
- Adjust the temperature to achieve the highest possible level of comfort. Do not adjust the unit to excessive temperature levels.
- Close doors and windows in COOL mode or HEAT mode.
- Use the TIMER ON button on the remote controller to select a time you want to start your air conditioner.
- Do not place any object near the air inlet or air outlet, as the efficiency of the air conditioner may be reduced and the air conditioner may stop running.
- Clean the air filter periodically, otherwise cooling or heating per formance may be reduced.
- Do not operate unit with horizontal louvre in closed position.

Suggestion:

For units that feature an electric heater, when the outside ambient temperature is below 0°C (32°F), it is strongly recommended that you to keep the machine plugged in so as to guarantee smooth operation.

When the air conditioner is to be used again:

- Use a dry cloth to wipe off the dust accumulated on the rear air intake grille in order to avoid the dust being dispersed from the indoor unit.
- Check that the wiring is not broken off or disconnected.
- Check that the air filter is installed.
- Check if the air outlet or inlet is blocked after the air conditioner has not been used for a long time.

Troubleshooting



SAFETY PRECAUTIONS

If any of the following conditions occurs, turn off your unit immediately!

- The power cord is damaged or abnormally warm
- You smell a burning odor
- The unit emits loud or abnormal sounds
- A power fuse blows or the circuit breaker frequently trips
- · Water or other objects fall into or out of the unit

DO NOT ATTEMPT TO FIX THESE YOURSELF! CONTACT AN AUTHORIZED SERVICE PROVIDER IMMEDIATELY!

Common Issues

The following problems are not a malfunction and in most situations will not require repairs.

Problem	Possible Causes	
Unit does not turn on when pressing ON/ OFF button	The unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.	
	Cooling and Heating Models: If the Operation light and PRE-DEF (Pre-heating/Defrost) indicators are lit up, the outdoor temperature is too cold and the unit's anti-cold wind is activated in order to defrost the unit.	
	In Cooling-only Models: If the "Fan Only" indicator is lit up, the outdoor temperature is too cold and the unit's anti-freeze protection is activated in order to defrost the unit.	
The unit changes from COOL mode to FAN mode	The unit changes its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating again.	
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will resume operating when the temperature fluctuates again.	
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.	
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.	

Problem	Possible Causes		
The indoor unit makes noises	A squeaking sound is heard when the system is OFF or in COOL mode. The noise is also heard when the drain pump (optional) is in operation.		
	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.		
Both the indoor unit and outdoor unit make noises	A low hissing sound may occur during operation. This is normal and is caused by refrigerant gas flowing through both the indoor and outdoor units.		
	A low hissing sound may be heard when the system starts, has just stopped running or is defrosting. This noise is normal and is caused by the refrigerant gas stopping or changing direction.		
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.		
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.		
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.		
	The unit's filters have become moldy and should be cleaned.		
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.		

Troubleshooting Tips

When troubles occur, please check the following points before contacting a repair company.

Problem	Possible Causes	Solution	
The unit is not working	Power failure	Wait for the power to be restored	
	The power switch is off	Turn on the power	
	The fuse is burned out	Replace the fuse	
	Remote control batteries are dead	Replace the remote control batteries	
	The unit's 3-minute protection has been activated	Wait three minutes after restarting the unit	
Poor cooling performance	Temperature setting may be higher than the ambient room temperature	Lower the temperature setting	
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger	
	The air filter is dirty	Remove the filter and clean it according to instructions	
	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on	
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit	
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine	
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant	
The unit starts and stops frequently	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant	
	There is air, incompressible gas or foreign material in the refrigeration system.	Evacuate and recharge the system with refrigerant	
	System circuit is blocked	Determine which circuit is blocked and replace the malfunctioning piece of equipment	
	The compressor is broken	Replace the compressor	
	The voltage is too high or too low	Install a manostat to regulate the voltage	
Poor heating performance	The outdoor temperature is lower than 7°C (44.5°F)	Check for leaks and recharge the system with refrigerant	
	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use	
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant	



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