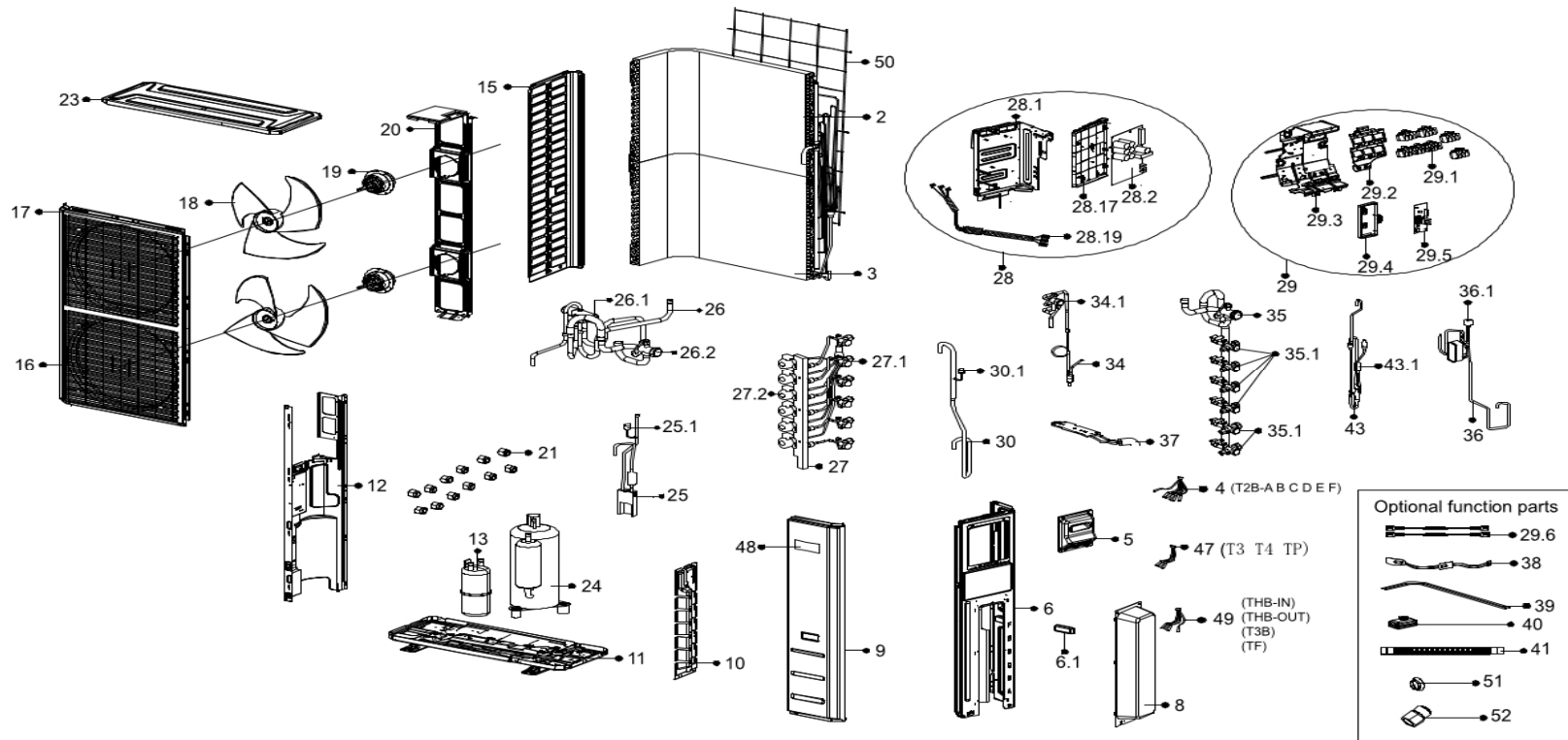


**Sales Model:** KMHR648-H224-4  
**Power Supply:** 208-230V / 1ph / 60Hz



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KMHR648-H224-4 - Drawing No. D2HR2622

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## KMHR648-H224-4 – SPARE PARTS LIST

| No. | Part Number    | Part Name                        | Specifications | Stock No. | Qty. | Price    | Remarks |
|-----|----------------|----------------------------------|----------------|-----------|------|----------|---------|
| 2   | 15822000015366 | Condenser assembly               |                |           | 1    | \$562.35 |         |
| 3   | 15822000015087 | Condenser assembly               |                |           | 1    | \$558.35 |         |
| 4   | 11201007007803 | Pipe Temperature Sensor          |                |           | 1    | \$32.10  |         |
| 5   | 12222000018396 | Big handle assembly              |                |           | 1    | \$35.40  |         |
| 6   | 12222000019406 | Rear right clapboard assembly    |                |           | 1    | \$82.40  |         |
| 6.1 | 12100702000038 | Handle                           |                |           | 1    | \$0.90   |         |
| 8   | 12122000014341 | Water collector                  |                |           | 1    | \$23.75  |         |
| 9   | 12222000022985 | Front right clapboard assembly   |                |           | 1    | \$71.90  |         |
| 10  | 12222000019405 | Valve plate                      |                |           | 1    | \$27.95  |         |
| 11  | 12222000013910 | Chassis assembly                 |                |           | 1    | \$89.70  |         |
| 12  | 12222000019388 | Partition board assembly         |                |           | 1    | \$67.40  |         |
| 13  | 15500508001475 | Liquid-storage tank              |                |           | 1    | \$68.80  |         |
| 15  | 12222200002363 | Cabinet Left side plate assembly |                |           | 1    | \$54.80  |         |
| 16  | 12222000014845 | Air outlet grille                |                |           | 2    | \$44.55  |         |
| 17  | 12222000007564 | Front panel                      |                |           | 1    | \$107.35 |         |
| 18  | 12100105000022 | Axial Fan                        |                |           | 2    | \$37.30  |         |
| 19  | 11002015019452 | Brushless DC Motor               |                |           | 2    | \$115.20 |         |
| 20  | 12222000016092 | Motor Bracket Assembly           |                |           | 1    | \$69.30  |         |
| 21  | 15500406000016 | Flare Nut                        |                |           | 6    | \$4.95   |         |
| 21  | 15500406000012 | Flare Nut                        |                |           | 2    | \$11.10  |         |
| 21  | 15500406000010 | Flare Nut                        |                |           | 4    | \$8.10   |         |
| 23  | 12222200008695 | Top cover assembly               |                |           | 1    | \$54.00  |         |

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KMHR648-H224-4 – Parts List No. P2HR2622

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## KMHR648-H224-4 – SPARE PARTS LIST

| No.   | Part Number    | Part Name                          | Specifications | Stock No. | Qty. | Price    | Remarks |
|-------|----------------|------------------------------------|----------------|-----------|------|----------|---------|
| 24    | 11103020015084 | DC Inverter Rotary Compressor      |                |           | 1    | \$399.65 |         |
| 25    | 15122000034305 | Discharge pipe assembly            |                |           | 1    | \$129.70 |         |
| 25.1  | 17400516000851 | Pressure Controller                |                |           | 1    | \$25.45  |         |
| 26    | 15422000025795 | 4-way valve assembly               |                |           | 1    | \$441.65 |         |
| 26.1  | 15500216002543 | Four-Way Valve                     |                |           | 1    | \$138.45 |         |
| 26.2  | 15500204000664 | Gas Valve                          |                |           | 1    | \$95.00  |         |
| 26.4  | 15500214001004 | electrical ball valve              |                |           | 1    | \$271.45 |         |
| 27    | 15422000025723 | Liquid valve Assembly              |                |           | 1    | \$270.75 |         |
| 27.1  | 15500208000028 | Liquid Valve                       |                |           | 6    | \$19.10  |         |
| 27.2  | 11501020000341 | direct-driven EXV                  |                |           | 6    | \$79.50  |         |
| 28    | 17222000043525 | Electronic control box subassmbly  |                |           | 1    | \$479.00 |         |
| 28.1  | 12222000019387 | Electric Parts Subassy Inst. Plate |                |           | 1    | \$34.85  |         |
| 28.2  | 17122000070381 | Main Control Board Assembly        |                |           | 1    | \$437.50 |         |
| 28.17 | 12122000032939 | Electronic installing box          |                |           | 1    | \$15.00  |         |
| 28.19 | 17401203022090 | Compressor wire subassembly        |                |           | 1    | \$62.20  |         |
| 29    | 17222000043444 | Terminal board subassembly         |                |           | 1    | \$167.10 |         |
| 29.1  | 17400401006516 | Wire joint                         |                |           | 1    | \$15.85  |         |
| 29.1  | 17400401006029 | Wire joint                         |                |           | 6    | \$9.00   |         |
| 29.2  | 12222000018690 | Terminal board                     |                |           | 1    | \$7.80   |         |
| 29.3  | 12222300000869 | Terminal Instalation Subassembly   |                |           | 1    | \$31.70  |         |
| 29.4  | 12122000032940 | Electronic installing box          |                |           | 1    | \$1.20   |         |
| 29.5  | 17122000062856 | Key board subassembly              |                |           | 1    | \$23.05  |         |

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## KMHR648-H224-4 – SPARE PARTS LIST

| No.  | Part Number    | Part Name                        | Specifications | Stock No. | Qty. | Price    | Remarks |
|------|----------------|----------------------------------|----------------|-----------|------|----------|---------|
| 29.6 | 17401203032144 | HV Junction Cable subassembly    |                |           | 1    | \$34.75  |         |
| 30   | 15122000034287 | Suction Pipe Subassembly         |                |           | 1    | \$110.85 |         |
| 30.1 | 17400516000009 | Pressure Controller              |                |           | 1    | \$26.40  |         |
| 34   | 15422000025722 | Liquid valve assembly            |                |           | 1    | \$54.40  |         |
| 34.1 | 15500208000047 | Liquid valve                     |                |           | 1    | \$35.20  |         |
| 35   | 15422000027103 | Gas valve assembly               |                |           | 1    | \$210.75 |         |
| 35.1 | 15500204000665 | Gas Valve                        |                |           | 4    | \$29.70  |         |
| 35.1 | 15500204000667 | Gas Valve                        |                |           | 2    | \$36.00  |         |
| 36   | 15700101001936 | Plate heat exchanger subassbly   |                |           | 1    | \$256.65 |         |
| 36.1 | 15422000025748 | EXV subassembly                  |                |           | 1    | \$116.45 |         |
| 37   | 15122000034301 | Radiator subassembly             |                |           | 1    | \$100.80 |         |
| 38   | 17402001000602 | Crankcase electric heating strip |                |           | 1    | \$17.05  |         |
| 39   | 17402002000466 | Heater                           |                |           | 1    | \$52.70  |         |
| 41   | 12100509000059 | Drain Hose                       |                |           | 1    | \$3.15   |         |
| 43   | 15422000025745 | EXV subassembly                  |                |           | 1    | \$172.05 |         |
| 43.1 | 15500213002689 | Electronic Expansion Valve       |                |           | 1    | \$105.30 |         |
| 47   | 11201011001207 | Temperature Sensor               |                |           | 1    | \$28.15  |         |
| 48   | 16022100A29883 | Outdoor Unit Trademark           |                |           | 1    | \$0.60   |         |
| 49   | 11201007008103 | Pipe Temperature Sensor          |                |           | 1    | \$23.30  |         |
| 50   | 12222000007944 | Rear Grille                      |                |           | 1    | \$27.25  |         |
| 52   | 15500303002544 | Pipe joint subassembly           |                |           | 2    | \$30.00  |         |
| 52   | 15500303002545 | Hose Joint Assembly              |                |           | 1    | \$27.60  |         |

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## KMHR648-H224-4 – SPARE PARTS LIST

| No. | Part Number    | Part Name           | Specifications | Stock No. | Qty. | Price   | Remarks |
|-----|----------------|---------------------|----------------|-----------|------|---------|---------|
| 52  | 15500303002547 | Hose Joint Assembly |                |           | 2    | \$17.65 |         |
| 52  | 15500303002546 | Hose Joint Assembly |                |           | 2    | \$33.45 |         |

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